

VSB TECHNICAL

Fraunhofer

10 April 2025

2nd Czech-German Business Meeting

Transforming Industry with Intelligent Production and Energy Solutions

VSB - Technical University of Ostrava

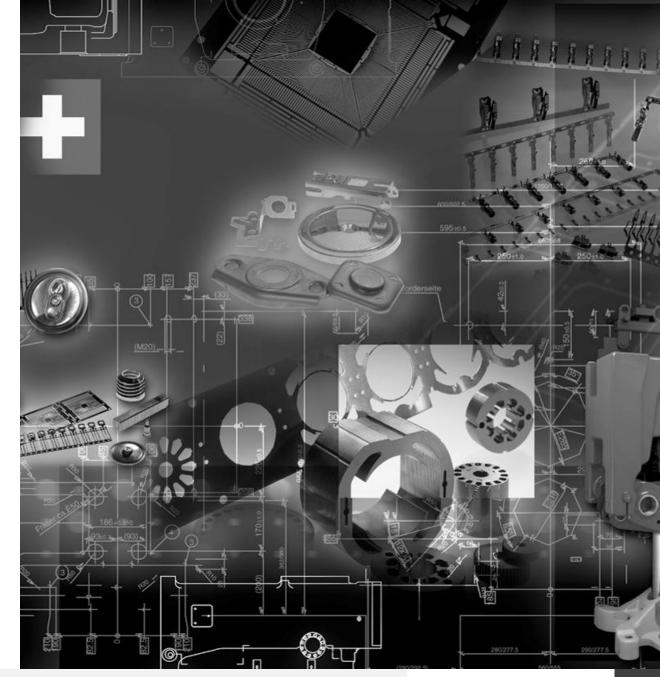
Products, Innovation, Sustainability

Precision produces perfection.

PRECISION - SWISS MADE



- 1. Press Control B3
- 2. BSP Bruderer Lamination Control







New dimensions in operating

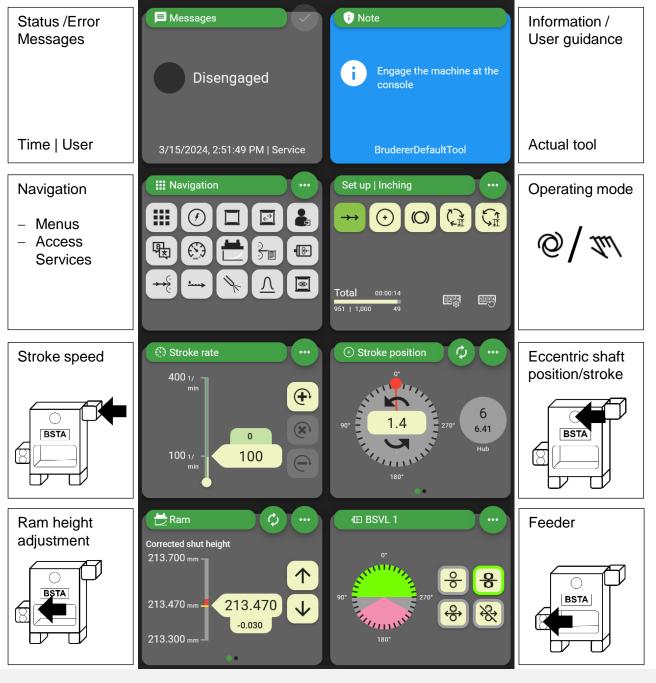
Integrated modularity for maximum functionality

The BRUDERER B3 control multilanguage display provides continuous information on all relevant events and operating conditions across the entire production line.

Various possibilities for accessing the HMI, via machine screen, mobile devices, office PC







New Operating Concept

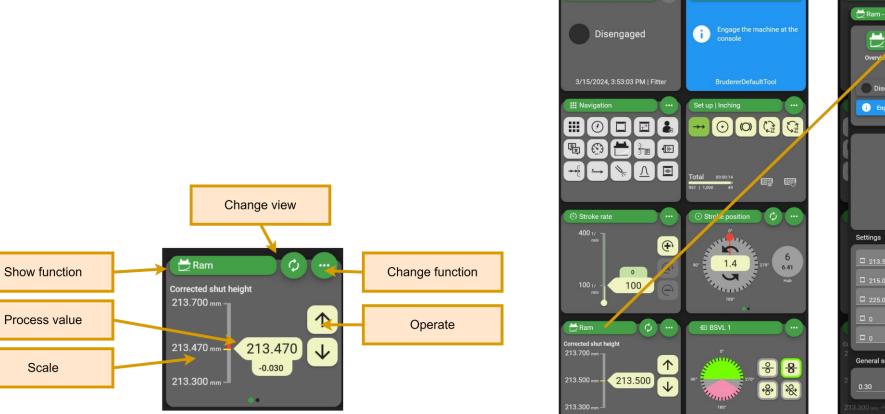
- Operating concept of max. 2 clicks to desired function
- User management with role-based access rights and customizable main page
- Web based visualization with responsive design multiple access possibilities
- Possibility of mobile operation via WLAN

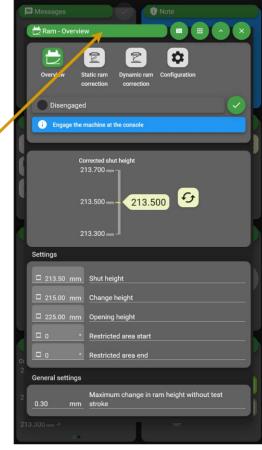


Operating Concept – Windows

i Note

Messages







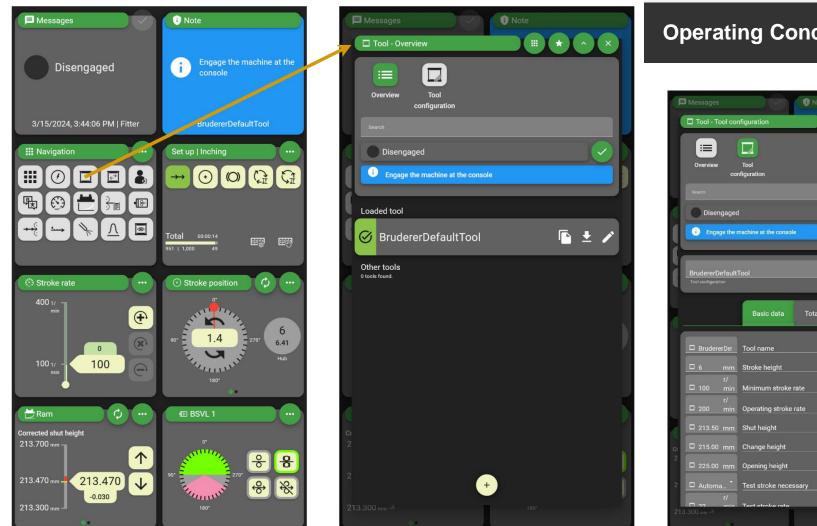




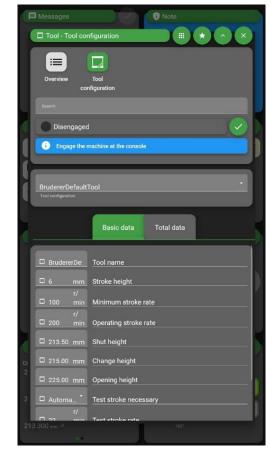
Operating	Concept –	Users & Roles
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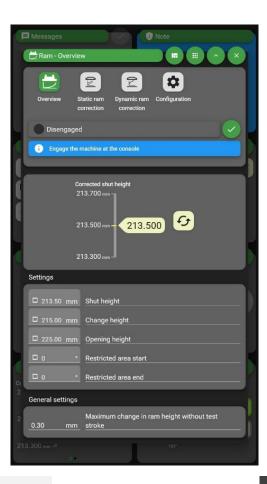
User / Role	Permissions
Service	Bruderer Service – Setting and activating functions
Fitter	Tool Settings
Operator	Operating Functions

6



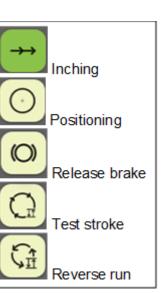
Operating Concept – Tool Settings





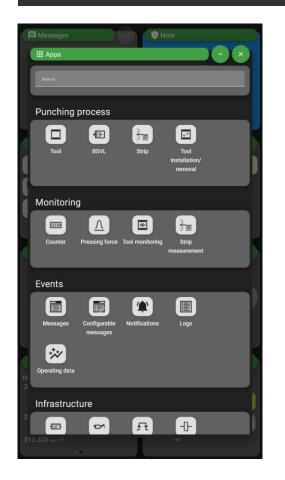






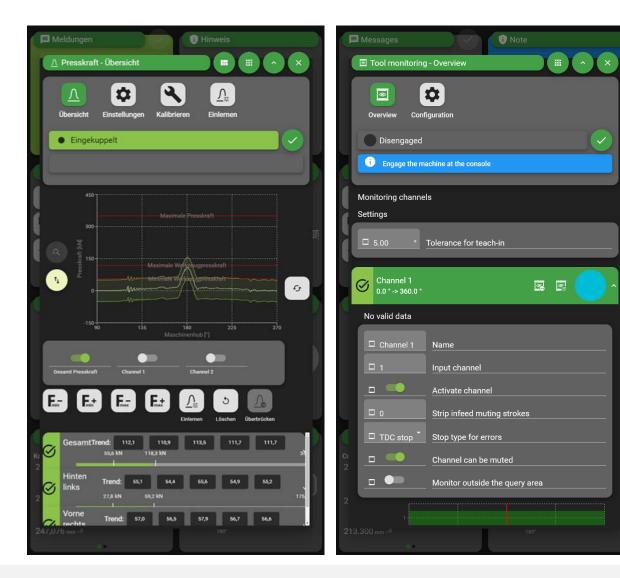


Operating Concept – Basic Functions Examples



	Hessages	Note				
		tatic ram orrection				
	Disengaged					
	i Engage the r	nachine at the console				
1						
Ì	Corrected shut height 213.700 mm					
l	213.500 mm - 213.500					
	2'	13.300 mm				
	Settings					
	□ 213.50 mm	Shut height				
	□ 215.00 mm	Change height				
	□ 225.00 mm	Opening height				
	□ 0 •	Restricted area start				
		Restricted area end				
	General settings					
	<u>0.30 mm</u>	Maximum change in ram height without test stroke				
21	3.300 mm -	180"				





Operating Concept – Monitoring Systems

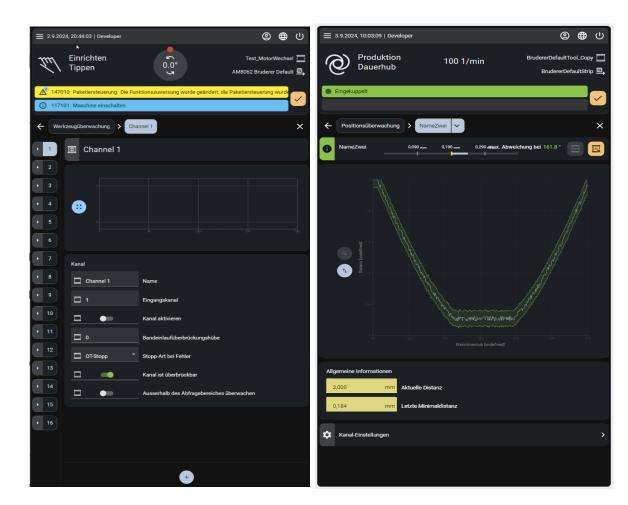
- Automatic teach-in for all monitoring services (digital & analogue)
- Envelope curve for analogue monitoring services



Surveillance functions

• B3 tool monitoring up to additional 16 channels

• B3 position monitoring max. 8 channels with envelope monitoring 0-10V Sensors





BRUDERER Lamination Control







Lamination Control System

- 1 6 turning stations (indexing)
- 1 6 conveyor control
- 1 8 channels for position monitoring
- 4 16 tool monitoring
- Up to 32 free programmable sliders and package height control
- Patented integrated strip thickness
 measurement
- Data export/import



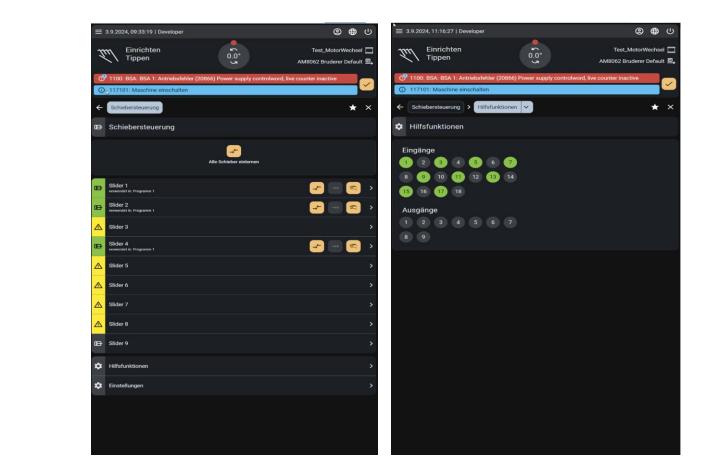
• Standalone or integrated in press control B3



BSP

Main functions

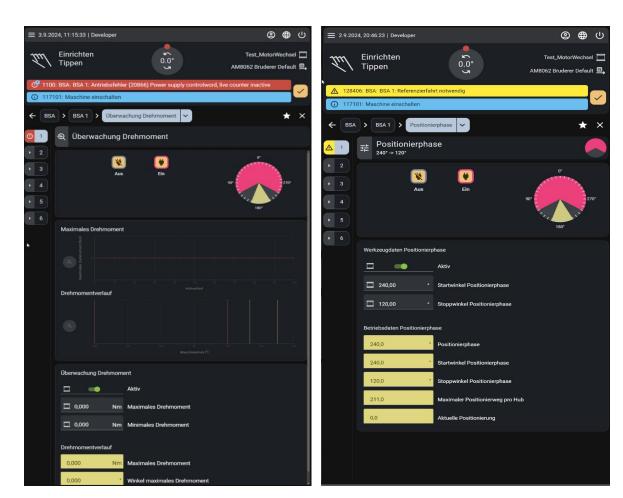
• Slider control for pneumatic cylinders Supports a maximum of **32 sliders, including monitoring**





Main functions

• Programmable turning stations max. 6 turning stations with torque-reduction & free angle in both directions





Overview motors for turning stations:

small load 3.22 Nm	medium load 11.4 Nm	high load 21.1 Nm
AM8033 - 1JH0	AM8553 - 1LH0	AM8062 - 1LH0
Expample: T1/4 , 600 Stroke/min, 3Kg, Angle: 60°	Expample: T1/4, 300 Stroke/min, 15Kg, DW: 120°	Expample: T1/4, 300 Stroke/min, 25Kg, DW: 90°

15

Functions

= 3.9.2024, 10:41:34 | Developer © ⊕ U ≡ 3.9.2024, 10:36:20 | Developer @ ⊕ ∪ \$ 0.0° \$ 0.0° 5 Einrichten Test_MotorWechsel Einrichten Test MotorWechsel Einricht Tippen AM8062 Bruderer Default AM8062 Bruderer Default 뿟 1100: BSA: BSA 1: Antriebsfehler (20866) Power supply controlword, live counter inactive 🕈 1100: BSA: BSA 1: Antriebsfehler (20866) Power supply co 117101: Maschine einschalte 117101: Maschine ei Banddickenmessung * × Paketiersteuerung > Programm 1 > Pakethöhen V 🔗 PROGRAMM 1 🛞 PROGRAMM 2 🛞 PROGRAMM 1 🌐 PROGRAMM 1 🏚 I Pakethöhen Measurement Point 1 Letzten 10 1 Export Î ō £ 1 Graph / Tabelle Löschen Zeige Sollhöh Alle Pakete Letztes Pake 🌣 🕶 🖻 Measurement Point 1 0,500 mm Sollhöhe Sollhöhe Konfigurieren Pakethöhe 22.00 Pakethöhe Riechanzahl Blechanzahl Korrektur Korrektur 54,00 24.00 Sollhöhe mit Korrektur Sollhöhe mit Korrektur

• Strip-thickness measurement and package height control inductive / tactile measurement integrated in BSVL & BSV or external system

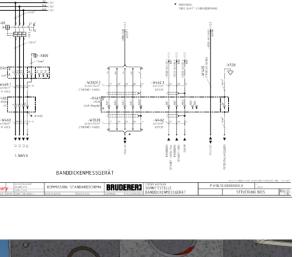


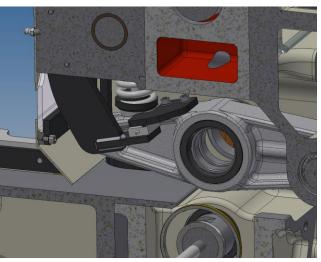
Strip-thickness measurement options

• External Attached over HW-interface

Integrated in BSVL
 max. 1 Sensor (inductiv) / option pendular roll

• Integrated in BSV170 / BSV300 max. 2 Sensors (inductiv) / option pendular roll









Additional functions

Strip lubrication ٠ Interface to external strip lubrication

Conveyor control ٠ Supports a maximum of 6 conveyors including monitoring

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Einric Tippe	en (• £ 0.0°	Test_MotorWechsel 🗖 AM8062 Bruderer Default 🗒	Iu	Einrichten Tippen	0.0°	Test_MotorWech AM8062 Bruderer Defa
	SA 1: Antriebsfehler (20866) Powe	er supply controlword, live	counter inactive		147010: Paketiersteuerung: Die	Funktionszuweisung wurde geände	ert, die Paketiersteuerung wurd
① 117101: Mass	chine einschalten				117101: Maschine einschalten		
← Bandschmier	Striplubrication valve 1	1 🗸	×	÷	Förderbänder		
o, Striplubric	ation valve 1				Porderbander		
Nocke				ā	Förderbänder		
1	Hubanzahl des Intervall	•==	Aktiviert	4	Conveyor Belt 1		+
Striplubrication va	alve 1 Name	0,00 •	Startwinkel	÷	Conveyor Belt 2		+ 2 =
00	* Stoppwinkel	0,00 ms	Ansteuerzeit	÷	Conveyor Belt 3		
00	ms Dynamik: Vorhaltezeit	0,00 ms	Dynamik: Nachhaltezeit				
	Ausgangskanal	Winkel zu Winkel	Тур	<u>ٿ</u>	Conveyor Belt 4		+
uto	Signalzustand wenn ausgekuppelt	0 ms	Ausschaltverzögerung beim Auskuppeln	8	Conveyor Belt 5		+
				8	Conveyor Belt 6	(+
				÷	Conveyor Belt 7	(+
				-	Conveyor Belt 8	(+
				2	Service Hier können die Serviceeinstellungen vor	genommen werden.	



@ ⊕ ෆ Test_MotorWechsel M8062 Bruderer Default 🗉 (etiersteuerung)

Additional functions

• Free programmable main screen User dependet mainscreen



Fully integrated or standalone

Integrated with B3 technology

BSTA B	

